



APPLICATION INSTRUCTIONS

HOTRONIX® 360 IQ® HAT PRESS & POWER PLATEN™

		Top Heat: 280°F	Bottom Heat: 320°F	Medium Pressure
		White Cover Pad	Dwell Time	Peel
UltraColor™ Soft		1/8" Thick	45 seconds	Cold
CAD-CUT® & CAD-COLOR® HTV		1/8" Thick	45 seconds	Warm/Cold
FlexStyle® Emblems		1/8" Thick	20-30 seconds	Warm/Cold
Leather Patches		1/8" Thick	20-30 seconds	No Peel
3D Embroidered Patches		1/4" Thick	60 seconds	No Peel
Embroidered Patches		1/8" Thick	30-45 seconds	No Peel
CAD-PRINTZ® Perma-TWILL®		1/8" Thick	30-45 seconds	Warm/Cold
CAD-PRINTZ® Texture-TWILL®		1/8" Thick	30-45 seconds	Warm/Cold

Dwell time on lower heat with thin fabrics should be reduced to 30 seconds.

HOTRONIX® 360 IQ® HAT PRESS

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SimStitch®		1/8" Thick	45 seconds	Warm/Cold
Rhinestones		1/8" Thick	45 seconds	Cold



Recommended Materials: Express Print®, Fashion-FILM® Electric, Glitter Print, Hologram, Metallic, Premium Plus™ High Tack, Soft Flock, Soft Foam, Thermo-FILM®, and UltraWeed™